



PROMOSOLV[™] DR3

SOLVENT FOR RINSING & SPOTLESS FAST DRYING CO-SOLVENT CLEANING & DRYING PROCESS SOLUBILIZATION OF SILICON & FLUORINATED LUBRICANTS

BENEFITS

PROMOSOLV DR3 is especially designed to replace rinsing solvents with a high HSE impact and to offer a product in accordance with the latest and future environmental regulations. It can be used in combination with our TOPKLEANTM range to offer an environmentally friendly solvent solution for degreasing without compromising on high cleaning performance. The very low surface tension allows to penetrate very tight spaces, making sure any cleaning chemistry is fully removed. Additionally it can be used to solubilize fluorinated and silicon lubricants.

PERFORMANCE	 Thermally and chemically stable in use The very low surface tension allows deep rinsing of parts with complex geometry Short rinsing and drying times
COST	 Continuous recycling in equipment for a long bath-life Can be returned for recycling and re-use The relative high boiling point reduces risk of solvent drag, so limiting consumption
HSE	 Very low toxicity (refer to the SDS) No Ozon Depletion Potential (ODP) & low Global Warming Potential (GDP) Non-flammable

SPECIFICATIONS

SPECIFICATIONS	VALUES	METHODS	
Aspect	Colorless, clear	Visual	
Ether methoxy-nonafluorobutane (%)	> 99,5	Internal / MO.SB.10033	

CHARACTERISTICS

CHARACTERISTICS	VALUES		
Boiling point (°C / °F)	61°C / 142°F		
Freezing point (°C / °F)	-135°C / -211°F		
Flash point	No		
Density (g/cm³)	1.52		
Surface tension (dynes/cm)	13.6		
Vapor pressure (mm Hg)	202		
Dynamic viscosity (mPa.s)	0.75		
Latent heat of vaporization (kJ/Kg@bp)	165		
Specific heat (kJ/Kg.K)	1.17		

PROMOSOLVTM DR3 PDS2021-02 ENv1

PROCESS RECOMMENDATION

The best process will depend on factors such as operating conditions, equipment, desired cleaning time and the nature of contaminants. Our team is ready to advise you.

PROCESS EXAMPLE

Separated Co-Solvent

TOPKLEAN MC 20A

Conc: 100 % Temp: 47 °C / 116 °F US: optional Time: 5-10 min

CLEANING

PROMOSOLV DR3

Conc: 100% Temp: 61 °C / 142°F Time: 2-5 min

RINSING

PROMOSOLV DR3

Temp: 48 °C / 118 °F US: optional

RINSING

DRYING 70NF

Conc: 100% DR3 vapor Temp: 61 °C / 142 °F

Time: 5-60 sec

DRYING

Mono-solvent solubilization of Fluorinated lubricant

PROMOSOLV DR3

Temp: 61°C / 142 °F US: YES

CLEANING

PROMOSOLV DR3

Temp: 48 °C / 118 °F US: optional Time: 2-5 min

RINSING

DRYING ZONE

Conc: 100% vol DR3 vapor Temp: 61 °C / 142 °F

Time: 5-60 sec.

DRYING

Do not remove parts too quick out of the drying zone to prevent unwanted loss of solvent.

PACKAGING, STORAGE & SHELF LIFE

- Keep products in closed original packaging and store at room temperature.
- Shelf life is minimum 18 months from production date when kept in recommended conditions.
- PROMOSOLV DR3 is an azeotropic formulation which guarantees a safe use & storage.

AVAILABLE PACKAGING





35 Kg DRUM

255 Kg DRUM

HEALTH, SAFETY & ENVIRONMENT

PROPERTIES	PROMOSOLV DR3	HCFC-141B	HFE 347	HFC 43-10
Ozone Depleting Potential (ODP)	0.00	0,10	0,00	0,00
Global Warming Potential (GWP)	320	630	580	1650
Atmospheric lifetime (years)	4.1	9,4	6	16,1
VOC	yes	yes	yes	yes
Flashpoint	no	no	no	no

Contains no Reach Substances (on Candidate list, Annex XIV & XVII) / Contains no persistent organic pollutant (EC 850/2004) / Contains no Import/Export Hazardous substances (EU 649/2012)

Used polluted product can be returned to us for recycling if regulations permit. Please contact your local sales contact for more details on our ECOPROGRAM.



PROMOSOLV[™] DR3

Please refer always to the Safety Data Sheet (SDS or MSDS) prior to use. Our SDS can be downloaded at www.quickfds.com. We will request to provide your email address, so we can automatically send you a new version of the SDS when a future update would occur.

TECHNICAL SUPPORT & FREE-OF-CHARGE TESTING

Inventec has a worldwide dedicated Technical Support team to help you along the different stages of our cooperation.

Depending on your request, we provide online or onsite support

- to select the right product based on your specific needs
- to assist you in your product qualification process
- to guide you with the initial set up of you process at all your worldwide manufacturing facilities
- to provide fast response on technical issues which could occur at any time during mass production.

Customers are also welcome in our CLEANING CENTERS to see the process in action and to get convinced by our solutions. We cover water- and solvent based processes.

Inventec is unique in the world by developing not only cleaning materials but also soldering and coating solutions. These materials are very closely linked with each other from a process point of view. Talking to our Technical Team, who understands very well these 3 different product groups, will help you greatly to overcome technical challenges within your overall process.

Contact our technical support via contact@inventec.dehon.com or your local sales representative.

ABOUT INVENTEC

Inventec is a global provider of CLEANING, SOLDERING & COATING materials for Electronic, Semiconductor and Industrial applications. For over 40 years we have shown leadership in innovation by putting HEALTH IMPACT, SUSTAINABILITY and RELIABILITY at the core of our product development.

With ISO 9001 & 14001 production sites in France, Switzerland, USA, Mexico, Malaysia and China we can guarantee a smooth and cost-effective supply chain.

We supply to many industries but the excellent performance of our products in applications which demand high reliability, leads us to focus especially on the AUTOMOTIVE, AEROSPACE, SEMICONDUCTOR, ENERGY and MEDICAL industry.

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SOLDERING • CLEANING • COATING

In accordance with the Annex II of Directive 2011/65/UE (RoHS), including its amendments, we certify that this product does not contains quantities above 0.1% of Hg, Pb, Cr VI, PBB, PBDE, DEHP, BBP, DBP, DIBP and above 0.01% of Cd

This data is based on information that the manufacturer believes to be reliable and offered in good faith. In no event will INVENTEC PERFORMANCE CHEMICALS be responsible for special, incidental and consequential damages. The user is responsible to the Administrative Authorities (regulations for the protection of the Environment) for the conformity of his installation.

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